

## Claims

- 1 A dry cleaning medium based on liquid CO<sub>2</sub> and including from 0.01 to 5% by weight of the cleaning medium of a cleaning additive which is at least one C<sub>6</sub> to C<sub>24</sub> hydrocarbyl ester of a multi-carboxylic acid.
- 5 2 A dry cleaning formulation as claimed in claim 1 wherein the hydrocarbyl ester of a multi-carboxylic acid includes at least one compound of the formula (I):
 
$$R^1(CO_2 R^2)_n \quad (I)$$
 where
  - 10  $R^1$  is the residue of a C<sub>1</sub> to C<sub>10</sub> hydrocarbyl group from which n hydrogen atoms have been removed; and
  - $R^2$  is a C<sub>6</sub> to C<sub>24</sub> hydrocarbyl group; and
  - n is from 2 to 5.
- 3 A dry cleaning formulation as claimed in claim 2 wherein R<sup>2</sup> is a C<sub>8</sub> to C<sub>20</sub> alkyl group.
- 4 A dry cleaning formulation as claimed in claim 3 wherein R<sup>2</sup> is a C<sub>12</sub> to C<sub>18</sub> alkyl group.
- 15 5 A dry cleaning formulation as claimed in any one of claims 1 to 4 wherein the ester is an ester of adipic acid or a mixture containing such an ester.
- 6 A dry cleaning formulation as claimed in any one of claims 1 to 5 wherein the average molecular weight of the ester(s) is from 300 to 750.
- 7 A dry cleaning formulation as claimed in claim 6 wherein the average the average molecular weight of the ester(s) is from 350 to 700.
- 20 8 A dry cleaning formulation as claimed in any one of claims 1 to 7 wherein the amount of cleaning additive ester present in the cleaning medium is from 0.1 to 0.5% by weight of the cleaning medium.
- 9 A dry cleaning formulation as claimed in any one of claims 1 to 8 which additionally includes
- 25 at least one fragrance, optical brightener, fabric conditioner, enzyme and/or bleach.
- 10 A method of dry cleaning which includes contacting textile material with a detergent free dry cleaning medium based on liquid CO<sub>2</sub> and including from 0.01 to 5% by weight of the cleaning medium of a cleaning additive which is at least one C<sub>6</sub> to C<sub>24</sub> hydrocarbyl ester of a multi-carboxylic acid..
- 30 11 A method as claimed in claim 10 wherein the multi-ester includes at least one compound of the formula (I):  $R^1(CO_2 R^2)_n$  where X, R<sup>1</sup>, R<sup>2</sup> and n are as defined in claim 2.
- 12 A method as claimed in claim 11 wherein R<sup>2</sup> is a C<sub>8</sub> to C<sub>20</sub> alkyl group.
- 13 A method as claimed in claim 12 wherein R<sup>2</sup> is a C<sub>12</sub> to C<sub>18</sub> alkyl group.

- 14 A method as claimed in any one of claims 10 to 13 wherein the ester is an ester of adipic acid or a mixture containing such an ester.
- 15 A method as claimed in any one of claims 10 to 13 wherein the average molecular weight of the multi-ester(s) is from 300 to 750.
- 5 16 A method as claimed in any one of claims 10 to 15 wherein the amount of cleaning additive multi-ester present in the cleaning medium is from 0.1 to 0.5% by weight of the cleaning medium.
- 17 A method as claimed in any one of claims 10 to 16 in which the cleaning medium additionally includes at least one fragrance, optical brightener, fabric conditioner, enzyme and/or bleach.
- 10 18 A method as claimed in any one of claims 10 to 17 wherein the cleaning process is carried out at a temperature of from -5 to 25°C.
- 19 A method as claimed in claim 18 wherein the temperature is from 10 to 25°C.
- 20 A method as claimed in claim 19 wherein the temperature is from 20 to 25°C.